



**NANOMICROFAB**  
ADVANCED LAB

# Organic Electronics: Overview and Applications

L. Mariucci

CNR – IMM

Roma

# OUTLINE

- Organic materials for flexible electronics
- Printing techniques
- Organic devices and applications

# Introduction

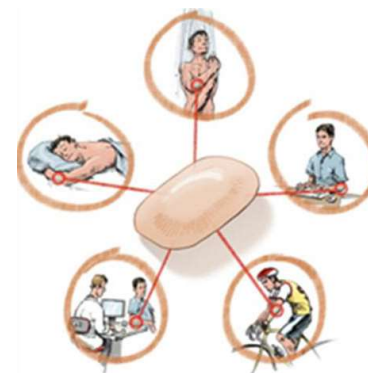
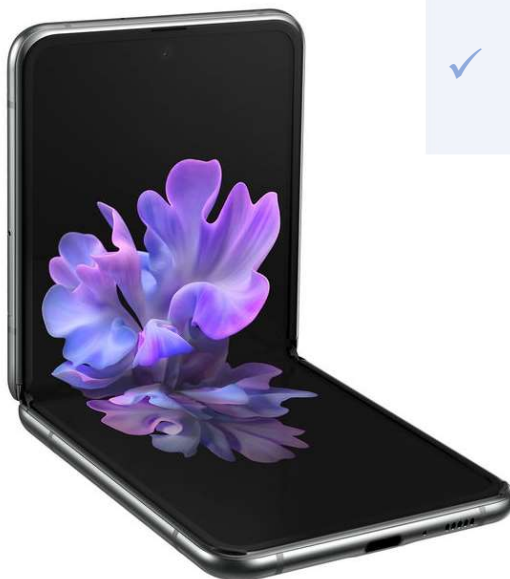
## Organic materials for flexible electronics



- ✓ Flexibility
- ✓ Low process temperature  
(~ 100°C)
- ✓ Solubility
- ✓ Biocompatibility
- ✓ Biodegradability



- Flexible, bendable plastic substrates
- Non-conventional substrates  
(paper, fabrics, ..)
- Printing techniques
  - Low-cost processes
- Environmental friendly
- Implantable devices

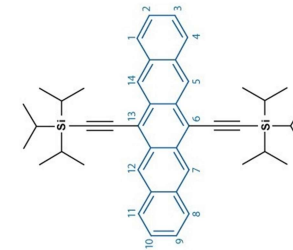
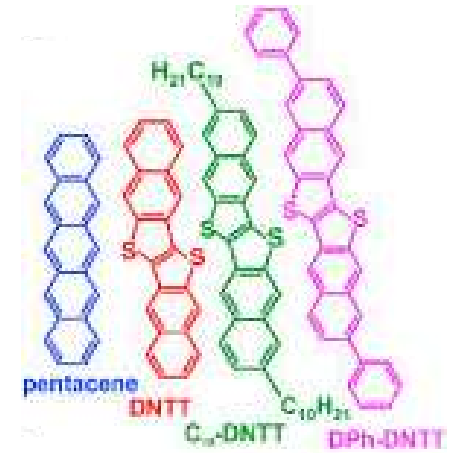
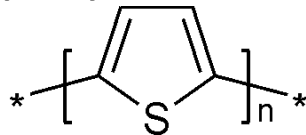




**NANOMICROFAB**  
ADVANCED LAB

# Organic Materials for electronics: semiconductors

- P-type organic semiconductors
- Based on benzene and/or thiophenes rings
  - Small molecules (functionalized to be soluble), blend with polymers
  - Polimers (P3HT,...)

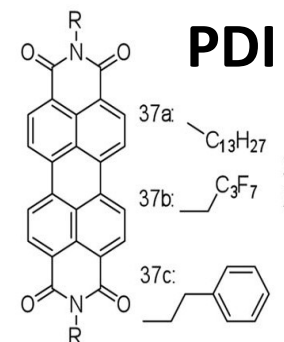
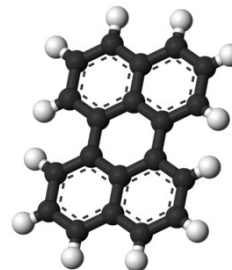


- N-type (less stable and lower mobility):

Fullerene



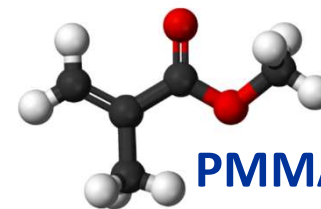
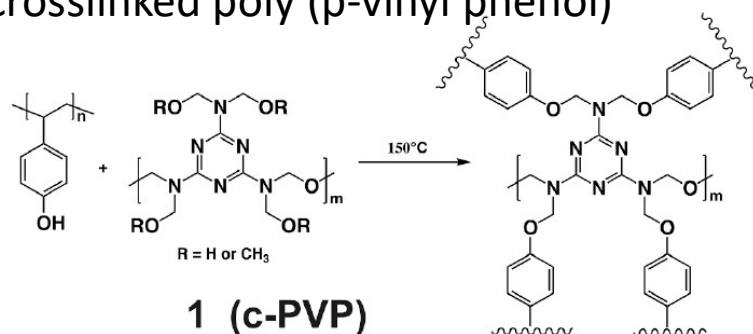
Perylene



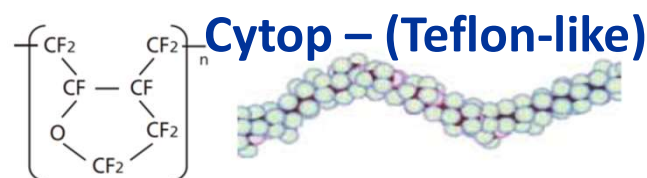
# Organic Materials for electronics

## Insulators: Polymers

Crosslinked poly (p-vinyl phenol)



**PMMA - plexiglass**



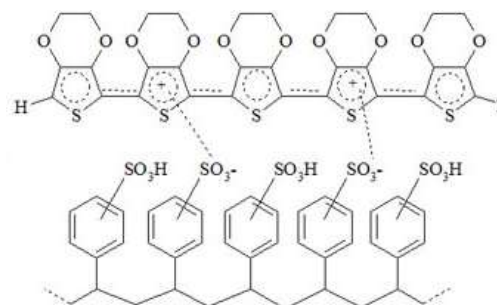
## Conductors: organic polymers and nanoparticle dispersions

**PEDOT-PSS**

**CNT**

**Grafene**

**Metal nanoparticles (Ag, Au) + low temperature sintering**



# Printing techniques

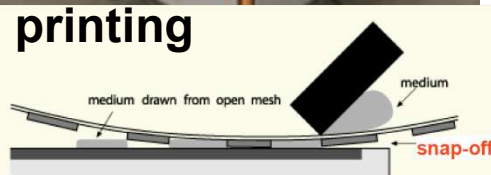
## Ink Jet



Gravure printer

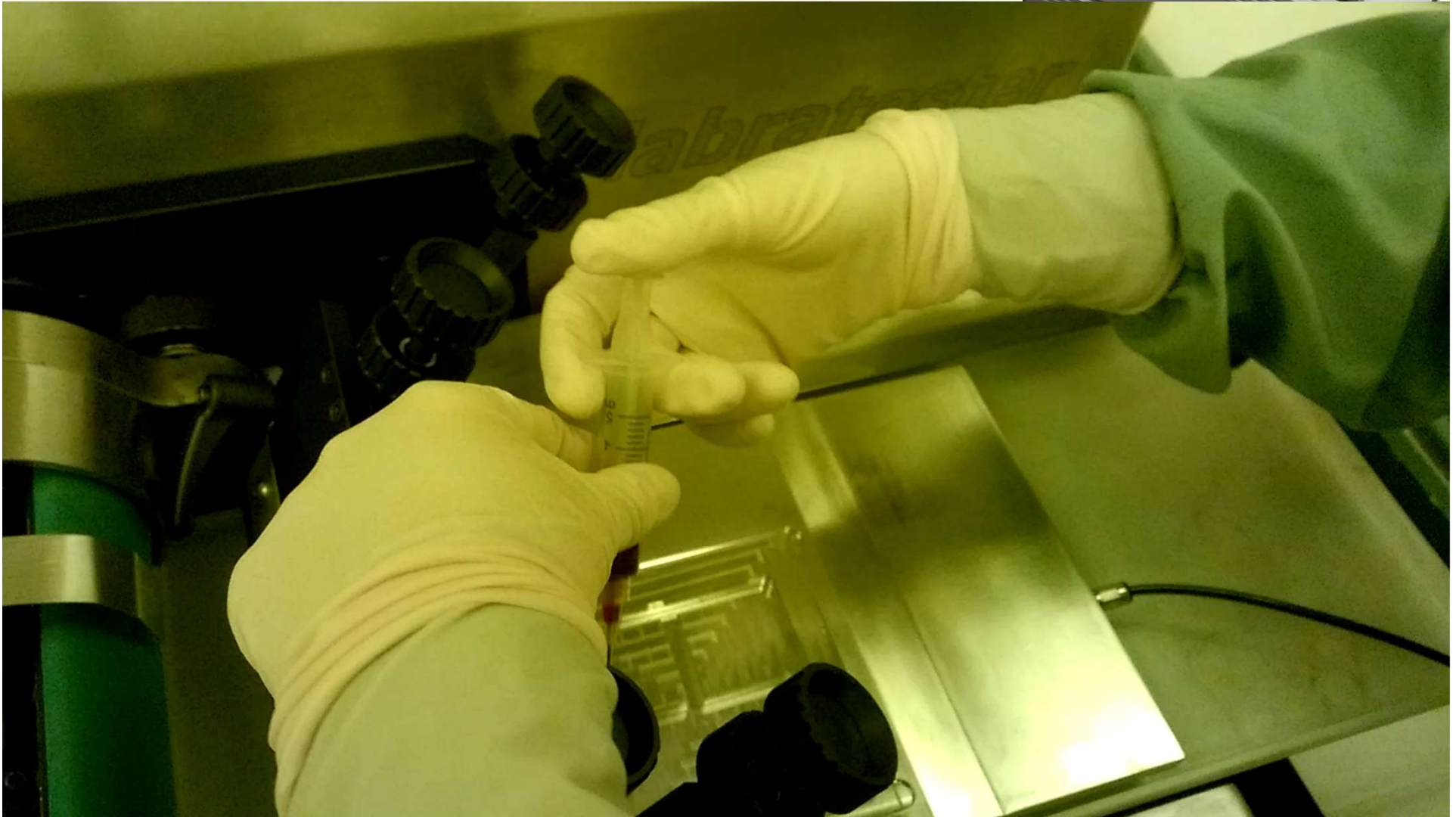


Screen printing

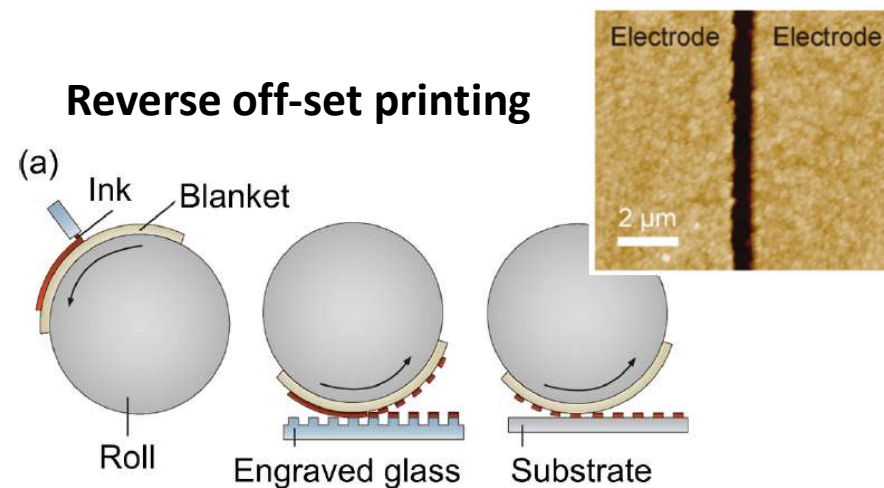
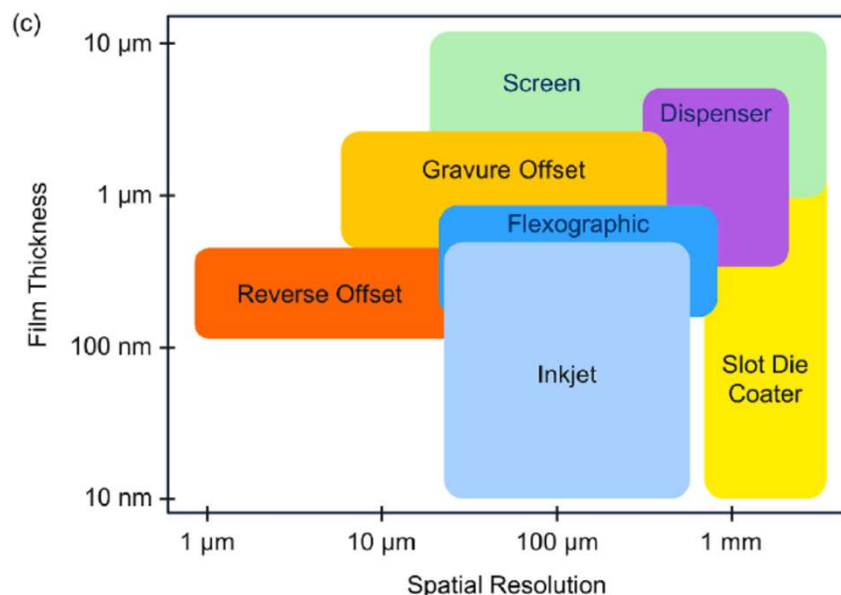


- These printing techniques are available in the NanoMicroFab lab
- Low-cost, large area (up to A4), low temperature
- Require inks or paste with different viscosity
- Scalable for roll to roll process
- Relatively low resolution (down to 10-20  $\mu\text{m}$ )

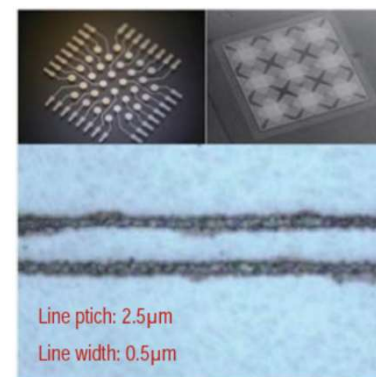
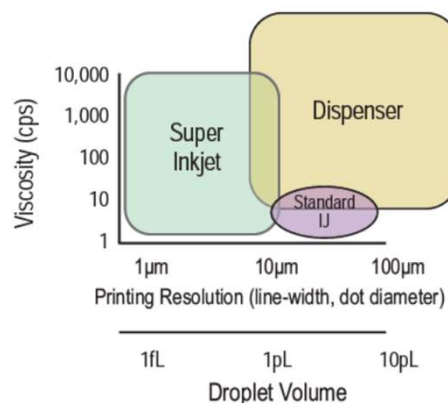
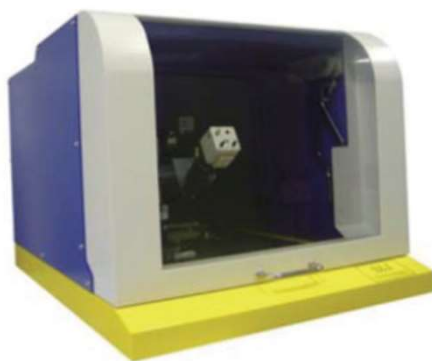




# New high resolution Printing techniques



## Femtoliter ink-jet



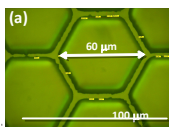


PEN - Teonex Q65FA 100  $\mu\text{m}$  thick

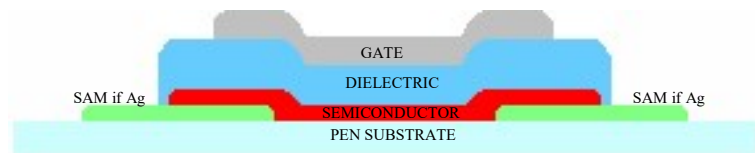
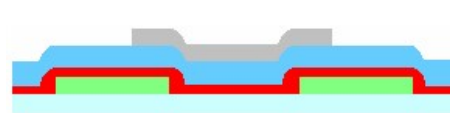
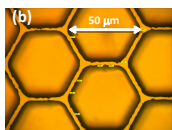
S/D plate  
typical cell



OSC plate  
cell



OGI plate  
cell



### Source/Drain

Ag (InkJet+SAM) or PEDOT (gravure)  
Thickness  $\approx 35\text{-}70\text{ nm}$   
Annealing  $120^\circ$  oven

### OSC

GRAVURE printing  
Merck SP400 (polymer, p-type)  
Thickness  $\approx 25\text{ nm}$   
Annealing  $100^\circ$  hot plate

### OGI

GRAVURE printing Cytop CTL809M  
Thickness  $\approx 400\text{ nm}$   
Annealing  $100^\circ$  oven

### Gate

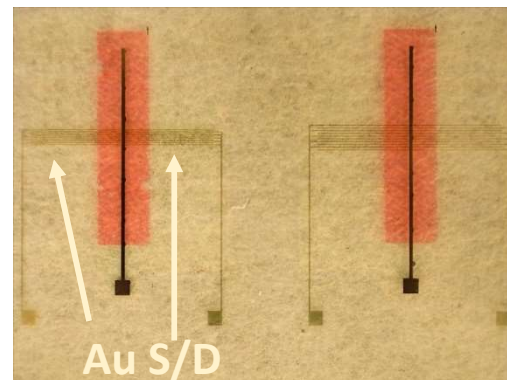
INKJET printing ANP DGP40 LT-15C  
Thickness  $\approx 200\text{ nm}$   
Annealing  $80^\circ$  oven

Inkjet printer: Dimatix DMP 2831

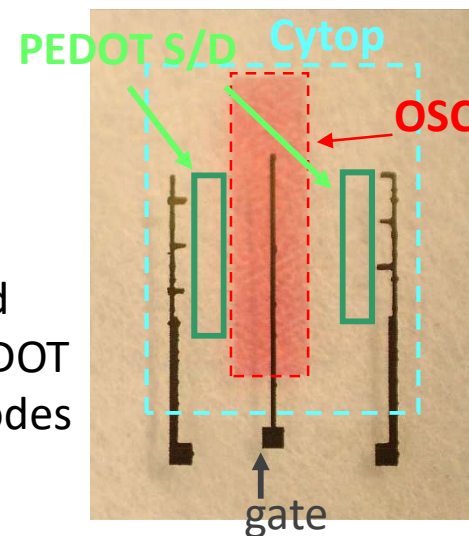
Gravure printer: Labratester NSM

## Fully printed OTFTs: manufacturing process

Au/ printed Ag electrodes



Printed  
Ag/PEDOT  
electrodes

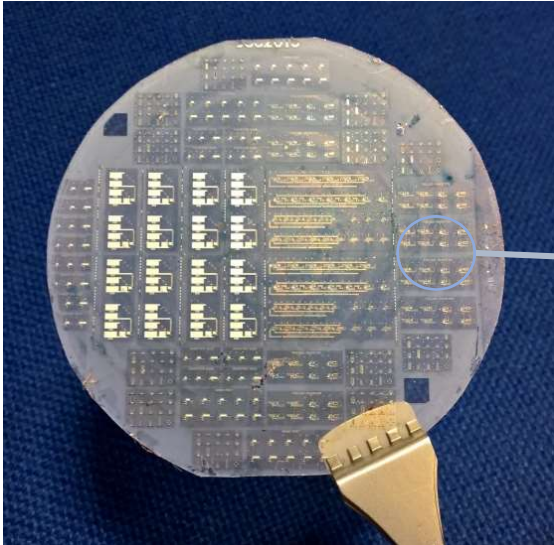




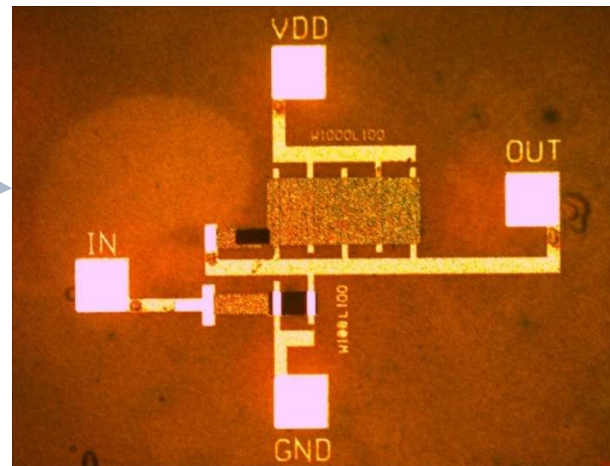
**NANOMICROFAB**  
ADVANCED LAB

# OTFT applications

## OTFT circuits

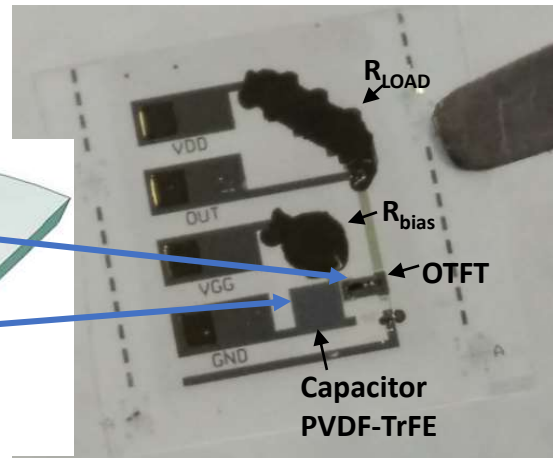
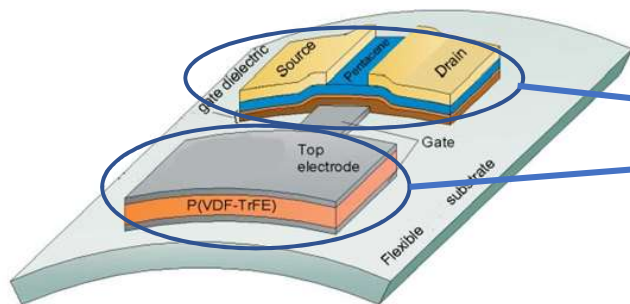


### Inverter

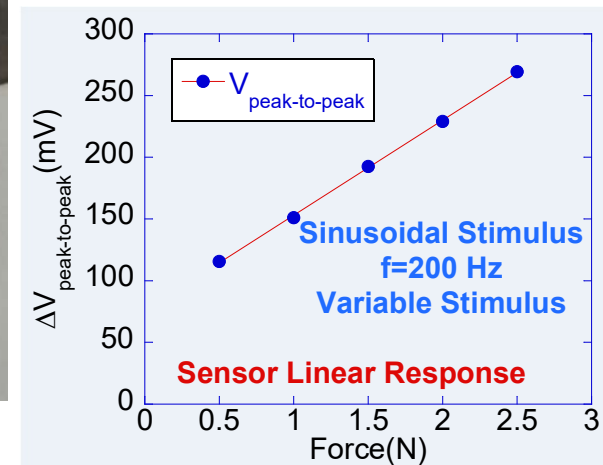


Circuits have been designed by using the OTFTs compact model that we have developed

## Tactile sensors

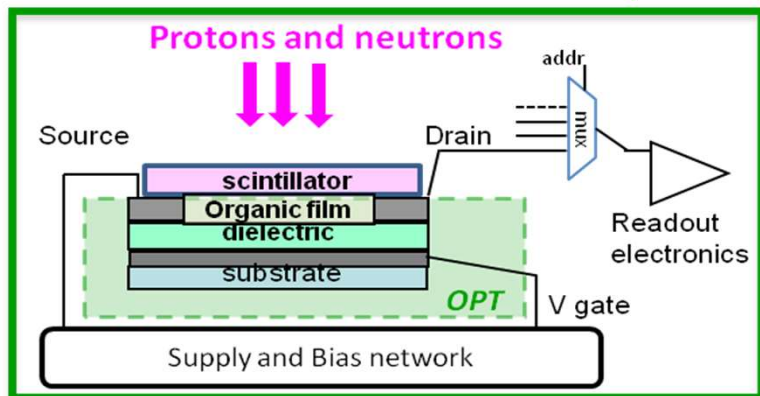


L. Mariucci

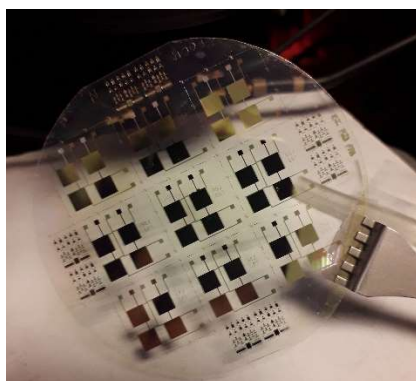
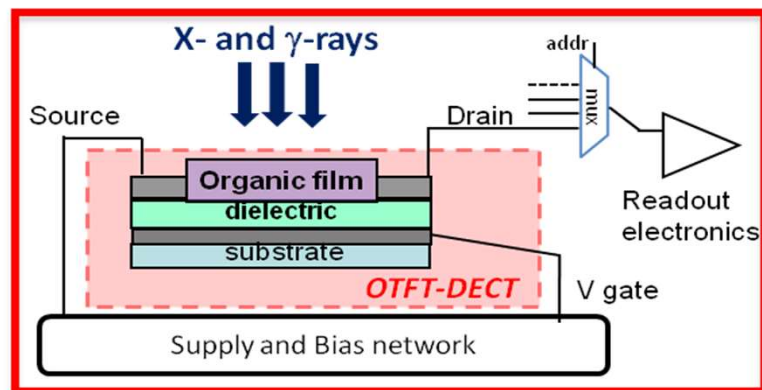


## Ionizing radiation detectors

### INDIRECT DETECTING SINGLE PIXEL (NEPRO)

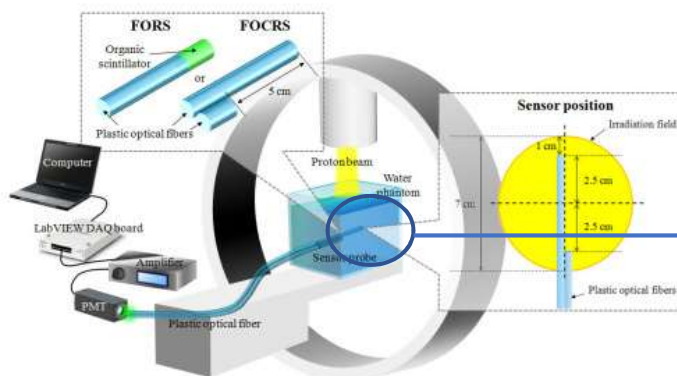


### DIRECT DETECTING SINGLE PIXEL (PHOX)



Flexible Ionizing Radiation dEtectors –  
FIRE project (INFN – CSN5 Call 2019)

### PROTON THERAPY DOSIMETRY

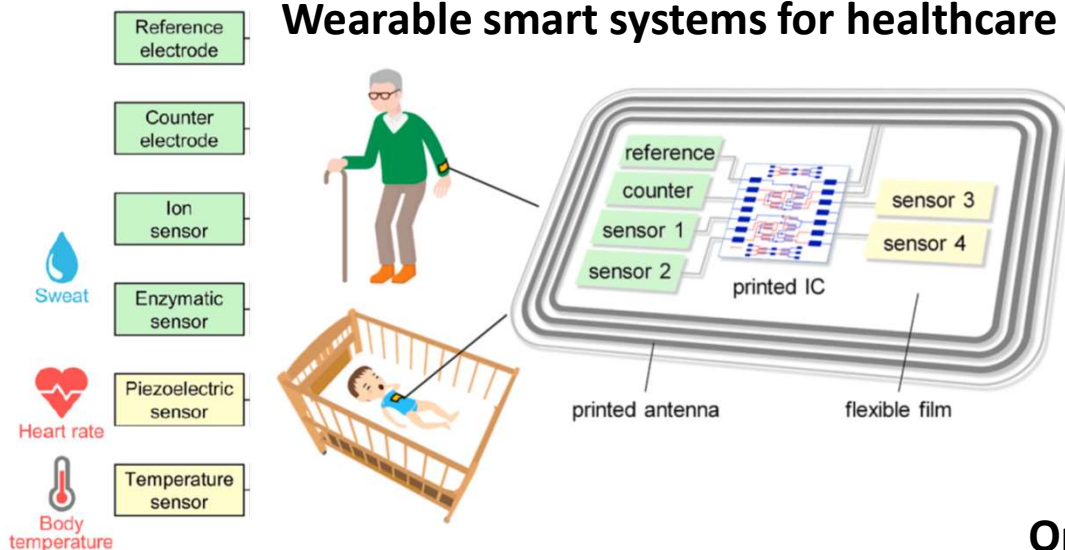


Detectors for Proton  
therapy for prostate cancer

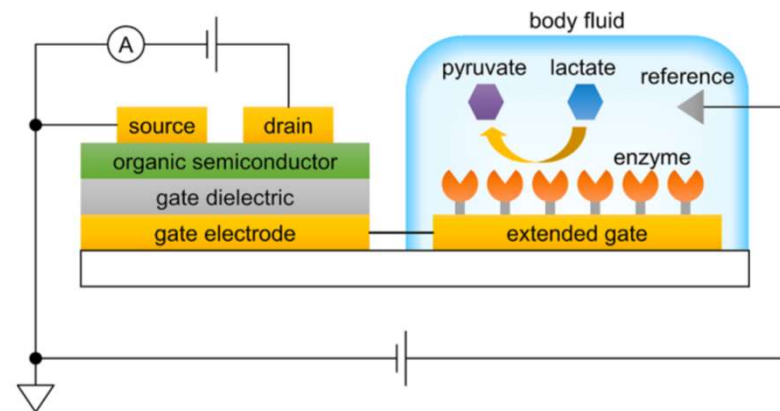




## Wearable smart systems for healthcare

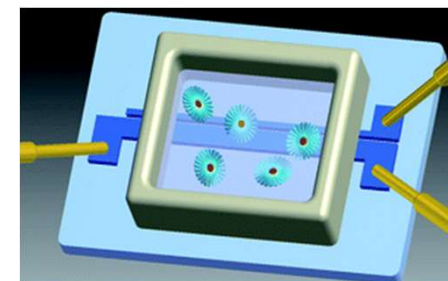
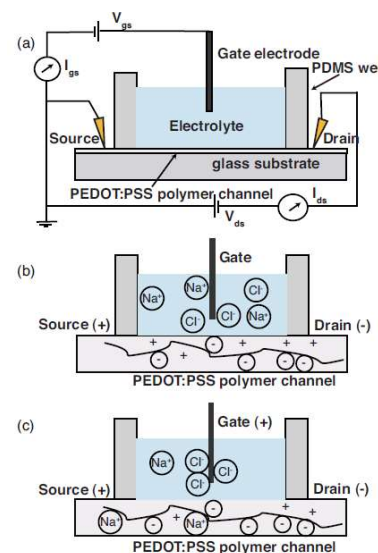
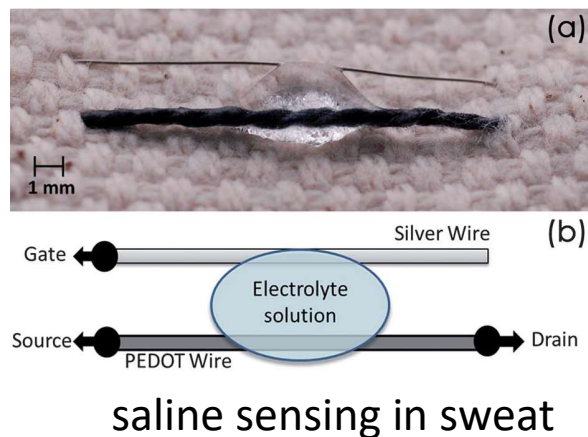


## Extended gate OTFT – EG-OTFT



## Organic Electrochemical Transistors OECT

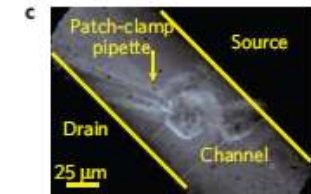
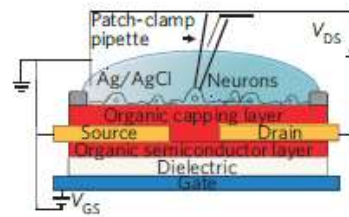
### OECT on a cotton fiber.



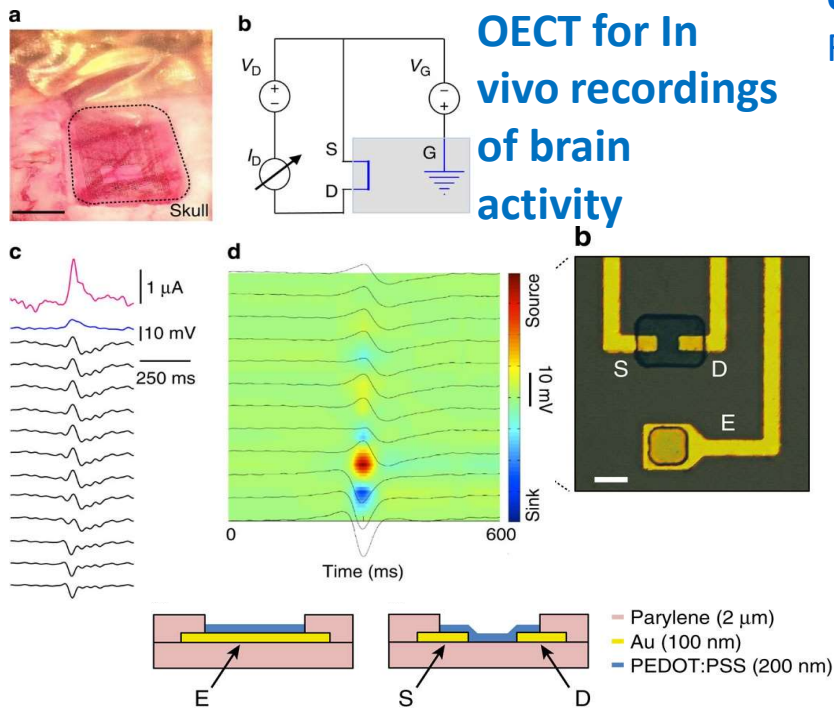
Organic conductor +  
Electrolyte.  
The analyte diffusion  
changes the organic  
conductivity

# Implantable devices

- Biocompatibility
- Flexibility and conformability
- Possible biodegradability



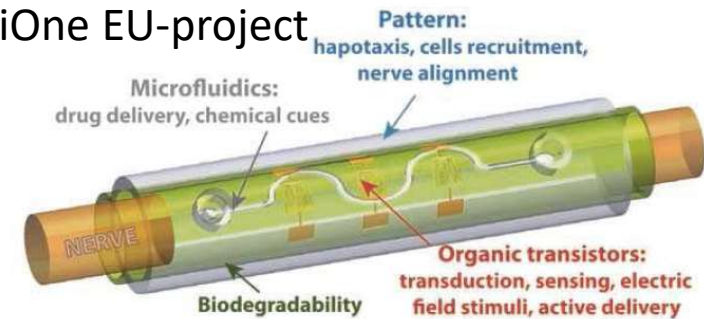
**Organic Cell Stimulating and Sensing Transistors (O-CSTs)**  
For neural activity monitoring (V. Benfenati et al.)



D. Khodagholy et al.

**Devices for treatment of spinal cord injury**

iOne EU-project







# SUMMARY

- Organic materials and printing techniques allow to develop devices on flexible and non-conventional substrates, widening the fields of application of the flexible electronics
- Wearable, biocompatible, biodegradable electronic circuits and sensors are some of the main applications for organic flexible electronics