Nanoinnovation2020 - School on Nanotechnologies



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Italian Network for Micro and Nano Fabrication

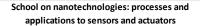












Basics

Welcome and introduction
Introduction to micro- and nano-fabrication
Deposition techniques (PoliFAB)
Litography (Inphotec)
Etching (CNR BO)
Direct Laser Writing (INRIM)

Basics

3D printing and two photon polymerization: toward the rapid prototyping of micro- nano- devices (Chilab, Politecnico di Torino)

Training Session

Building a silicon based actuator: theory and live demo from a cleanroom

Processes

Micro- Nano- devices for bio: How to develop a Lab on a chip and a biosensor (**Chilab, Politecnico di Torino**)

Processes

Photonics packaging: laser hybrid integration towards space applications (Inphotec)
High-density W-filled TSVs for advanced 3D-Integration (Fraunhofer EMFT)
System level 3D integration and system-in-package for chemical sensing microsystems (CNR BO)
Metrological approach to 3D SERS platform characterisation (INRIM)

Applications/devices, sensors, actuators

Ion-induced nanopatterning of semiconductor surfaces: a short link between basic research and applications (FBK) QT/photonics devices; FET project with 3D integration for QT (FBK)

Materials, Sensors and Actuators in MEMS technology evolution (ST)
UV Sensor Technology Integrated on Unmanned Aerial Vehicle for Air Pollution Monitoring (CNR LE)
Superconducting Metamaterials for Microwave Photonics at the Single Photon Level (INRIM)
Flexible and large area electronics (CNR RM)

Single process steps

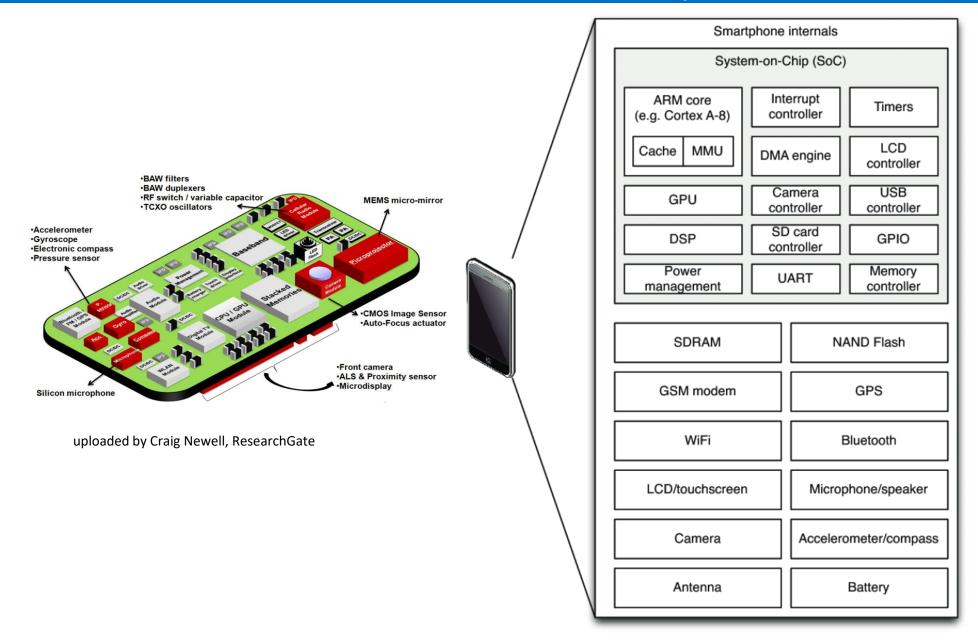
Technology modules

Applications of sensors and actuators





Microelectronic Devices, Sensors and Actuators: where they are



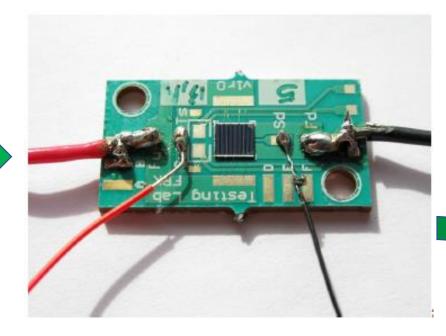




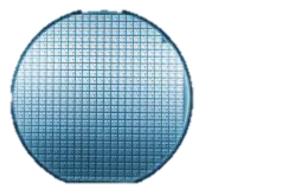
Microelectronic Devices, Sensors and Actuators: where they are



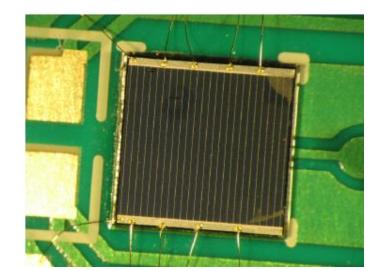
PV solar panel, concentration design – lenses on PV Si microcells



Single PV Si microcell mounted on test board



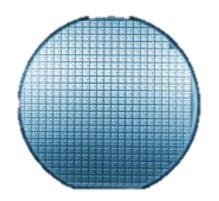
Silicon wafer with hundreds of cells





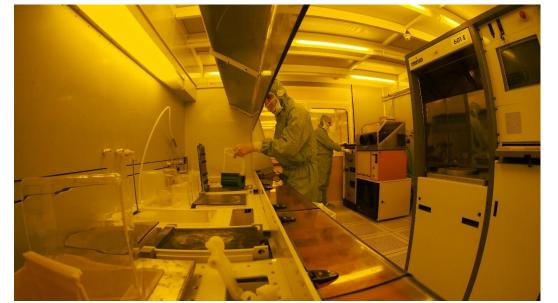
Where are semiconductor devices produced: the cleanrooms









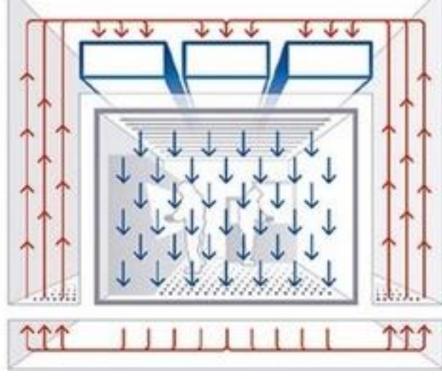






Cleanrooms have what you call laminar flow of *clean* air constantly flowing from the ceiling vertically downwards to the perforated raised flooring .





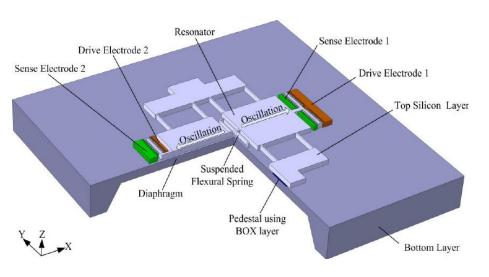
- ✓ Air is controlled in temperature and humidity
- ✓ Filters to clean air from dust and other particles
- ✓ Inside pressure higher than external



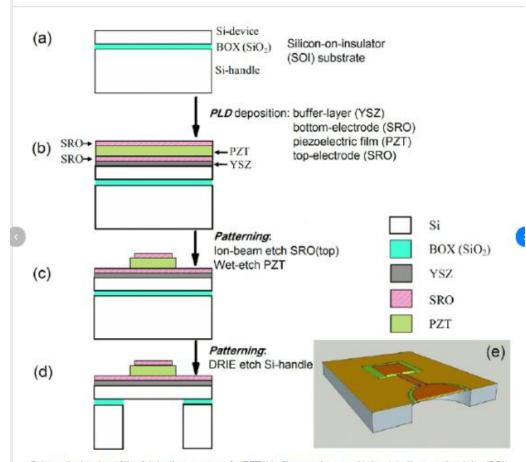


Silicon sensors and actuators – how are they built

Resonant pressure sensor



DOI: <u>10.3390/s131217006</u> https://www.mdpi.com/1424-8220/13/12/17006



Schematic drawing of the fabrication process of a PZT thin film membrane actuator: (a) silicon-on-insulator (SOI) substrate, (b) PLD deposition of the piezoelectric stack (SRO/PZT/SRO/YSZ on SOI), (c) Ar-ion beam etching of the SRO top-electrode and the subsequent wet-etching of the PZT film, and (d) deep reactive ion etching (DRIE) of the Si handle layer. (e) Schematic cross-sectional view of a membrane actuator.

Nguyen, Minh & Nazeer, H. & Dekkers, J. & Blank, Dave & Rijnders, Guus. (2013). Optimized electrode coverage of membrane actuators based on epitaxial PZT thin films. Smart Materials and Structures. 22. 085013. 10.1088/0964-1726/22/8/085013.

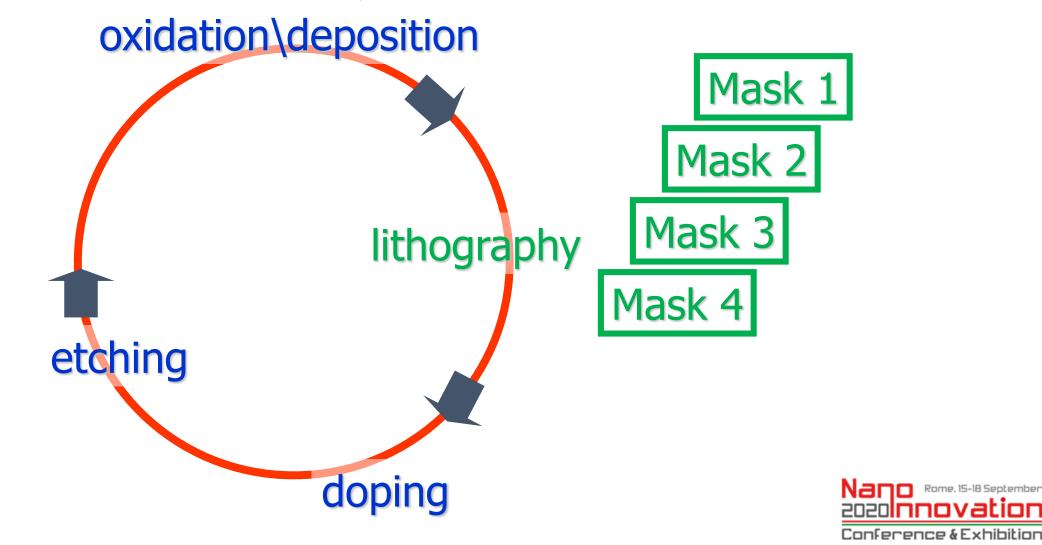




Fabrication process

Sequence of addition and subtraction of thin layers of materials, according to precise and complex pattern transferred from a mask or a directly designed on the surface of the wafer

Each device structure a pattern level, a new material layer



Very common equipment in semiconductor cleanrooms



Thermal processes, deposition, doping



Etch – wet and dry





Doping



Thin filrm deposition - PECVD





Cleanroom equipment – front and back!







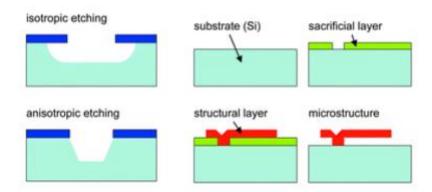




Surface and bulk micromachining

- Material deposition
- Stress reduction
- Bulk etching
- Sacrificial layer etching

a. bulk micromachining b. surface micromachining

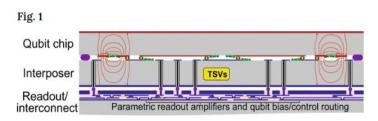


http://pubs.rsc.org/en/content/articlehtml/2003/AN/B208563C#sect274

3D integration

- Thinning of wafers CMP and grinding
- Bonding temporary or not
- TSV
- Isolation or conductive filling of TSV

Rosenberg, D., Kim, D., Das, R. et al. 3D integrated superconducting qubits. npj Quantum Inf 3, 42 (2017). https://doi.org/10.1038/s41534-017-0044-0
MIT Lincoln Laboratory, 244 Wood Street, Lexington, MA, 02420, USA



Envisioned scheme for control and readout of a large-scale, 3D integrated quantum processor. The qubit, interposer, and readout/interconnect chips are connected using indium bump bonds. The qubits are separated from the readout and control layer by an interposer chip with through-substrate vias that provide input/output (I/O) connectivity to/from the qubits. Because the chips are fabricated separately, each fabrication process can be optimized independently





Technology platform – common process flow, customized single steps

☐ FBK developed a versatile SiPM/SPAD technology platform that could evolve in different specific technologies to cope with specific requirements

PET

NUV-HD SIPM



Near Ultra Violet Light detection (PDE >60% at 420nm)

Medical Imaging

RGB-HD SIPM



Visible Light detection (PDE >50% at 550 nm)

VUV-HD SIPM



Vacuum UV Light detection (PDE >25% at 175nm)

Lidar

NIR-HD SIPM



Near Infra Red Light detection (PDE = 20% at 850 nm)

INFN – Darkside experiment

NUV-HD Cryo SiPM



Cryogenic applications

UHD-SiPM



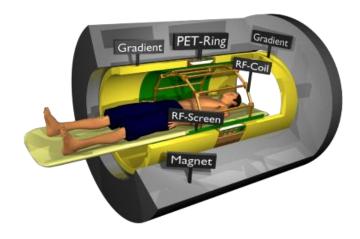
Ultra High Density. High dynamic Range applications



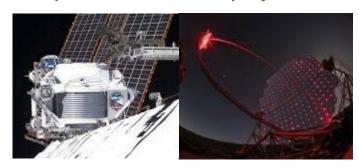


SiPM – Silicon photomultiplier

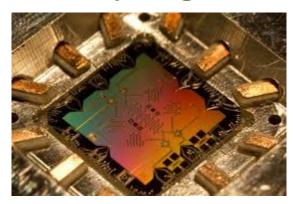
BioMedical instrumentation



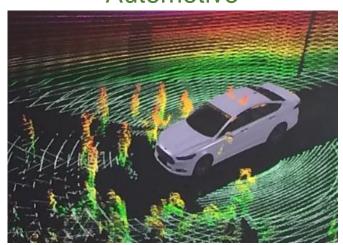
Space and astrophysics



Quantum Technology and Computing



Automotive



Industrial instrumentation



High energy physics







Thanks for the attention! Lorenza Ferrario ferrario@fbk.eu



