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2020 Innovation
Conference & Exhibition

Energy storage and harvesting for Smart Wearable Electronics

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OUTLINE

- *Wearable electronics*
- *Wearable electronics: market roadmap*
- *Flexible Wearable electronics for health monitoring*
- *What we are doing: smart wearable devices on paper*
- *Energy storage devices*
- *Energy harvesting devices*
- *Conclusions*

WEARABLE ELECTRONICS



- Smart wearables are body-borne computational and sensory devices which can sense the person who wears them and/or their environment.
- Wearables can communicate either directly through embedded wireless connectivity or through another device.
- The data collected by the wearable device about the user or its environment is processed in a processing unit located locally or in an external server.

KEY ATTRIBUTE OF WEREABLE TECH

HUMAN FACTOR

COST AND
DESIGN

CHIPS AND
BATTERIES

SENSORS

CONNECTED
TECHNOLOGIES

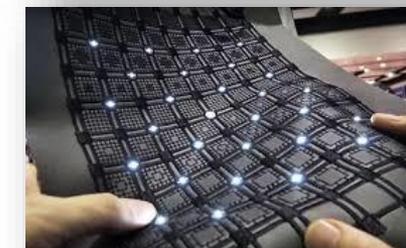
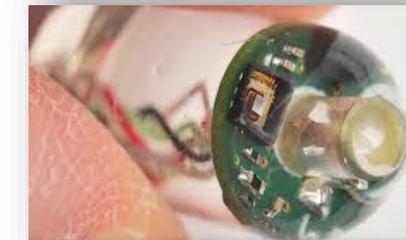
TYPE OF APPLICATIONS

Near-body electronics

On-body electronics

In-body electronics

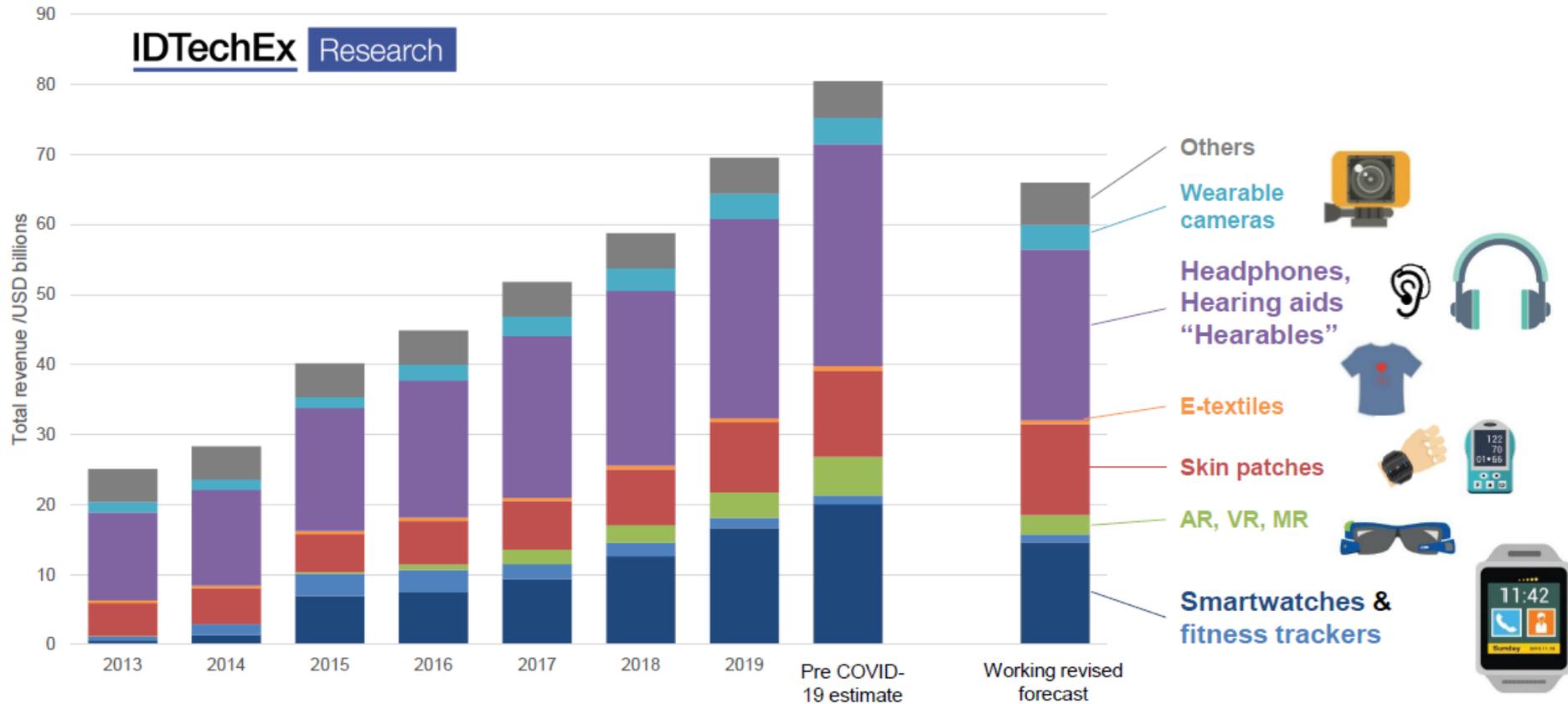
Electronic Textiles



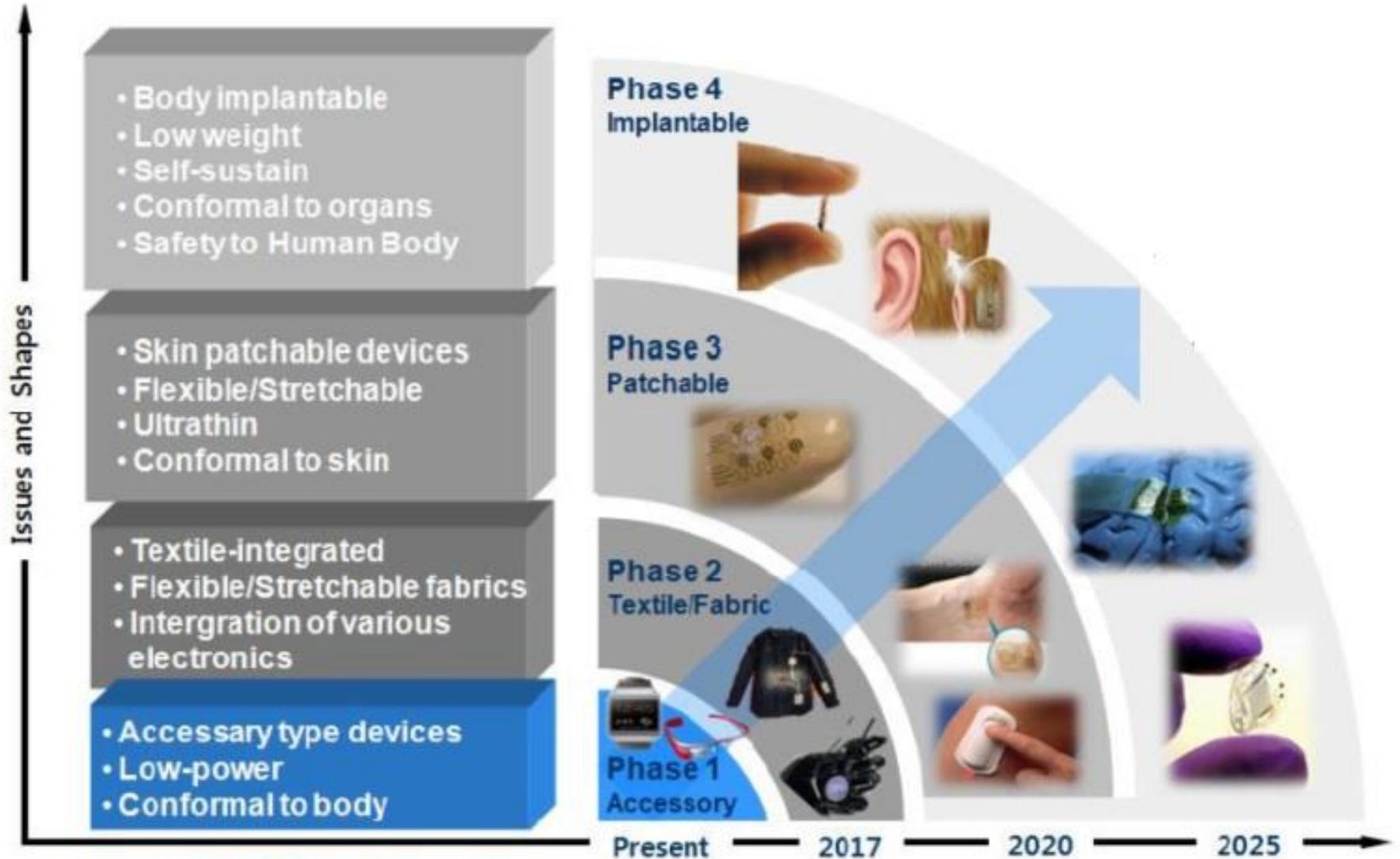
STATE OF THE INDUSTRY

YEARS 2013-2020

Annual revenue from wearable technology products



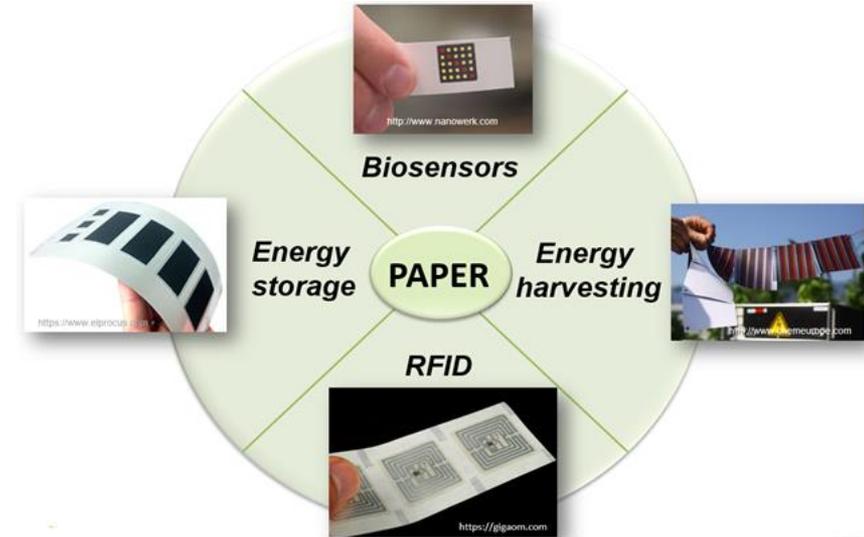
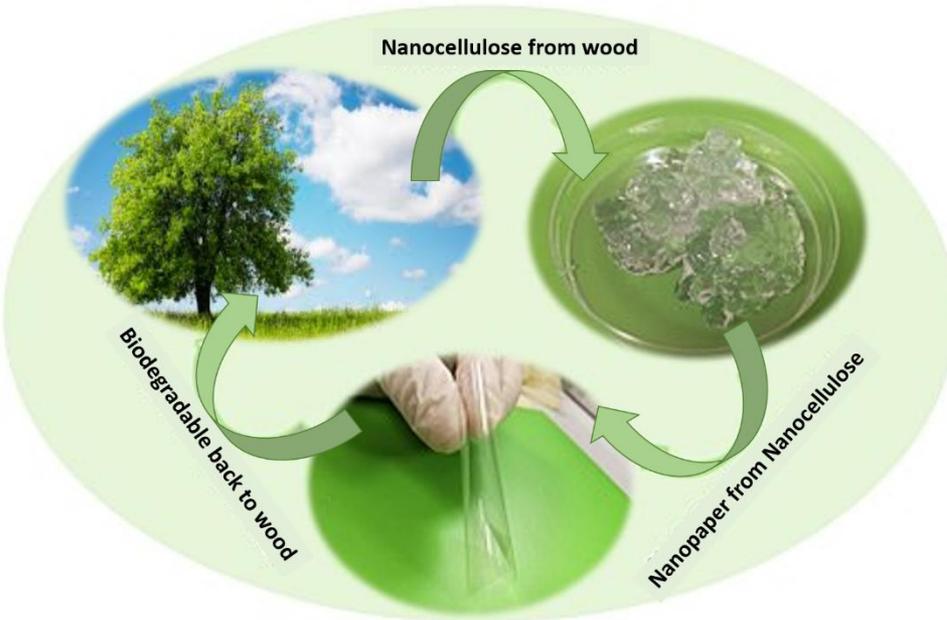
TECHNOLOGY ROADMAP



source : Ministry of Trade, Industry & Energy of Korea

FLEXIBLE & SMART PLATFORM

PAPER: WHY NOT?



- Widely available
- Low cost
- Lightweight
- Flexible & Versatile
- Good dielectric properties
- Recyclable

Material	Price(\$/m ²)
Paper	~ 0.3- 3
PET	~ 2
Polymide	~30
Si	~1K-10K

Brunetti et al, Adv. Funct. Mater. 2019

PAPER SUBSTRATES

COMMON PAPER



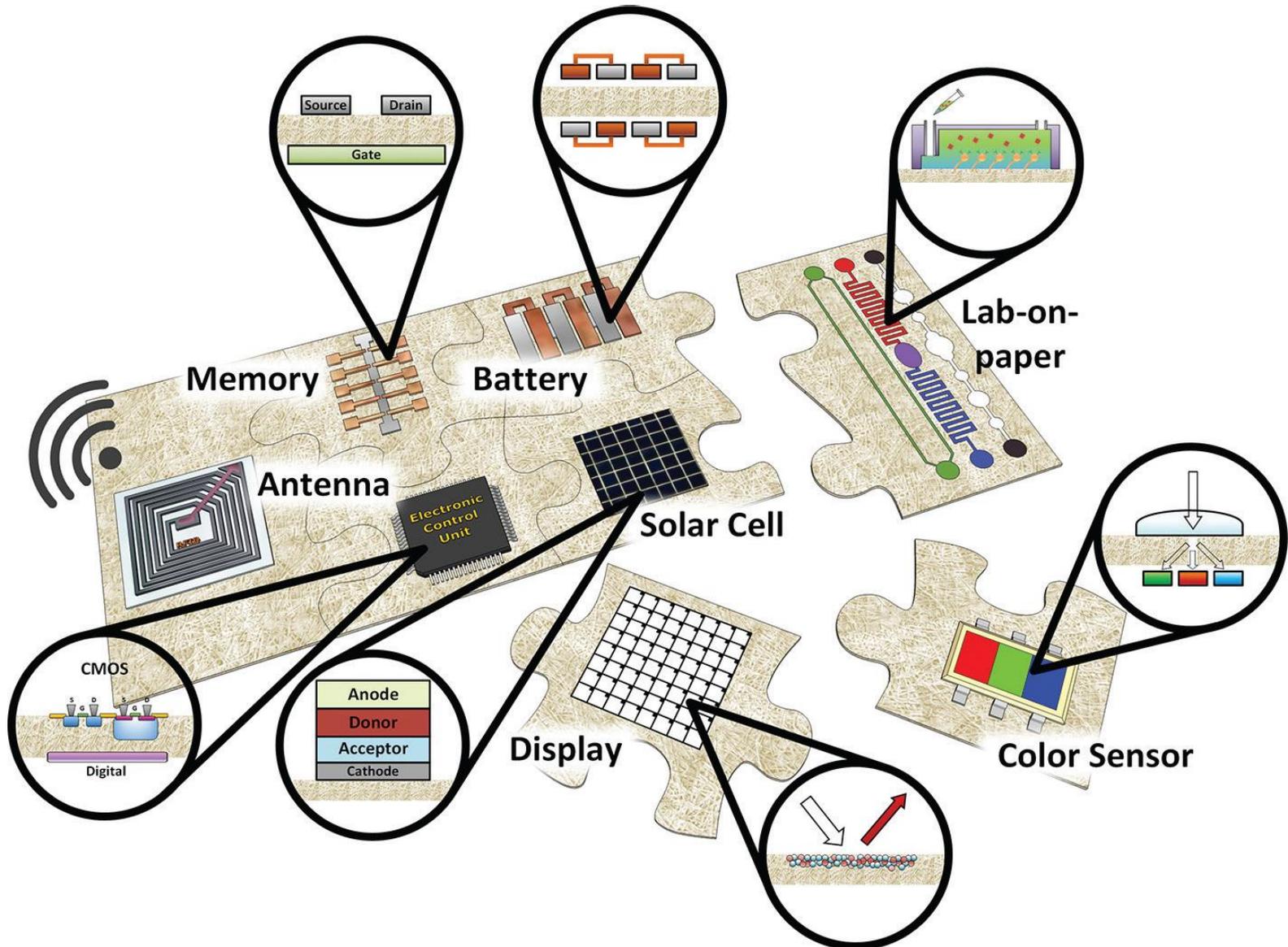
- is recyclable and biodegradable
- High roughness (>20 nm)
- Resistant to commonly used solvents

E- PAPER



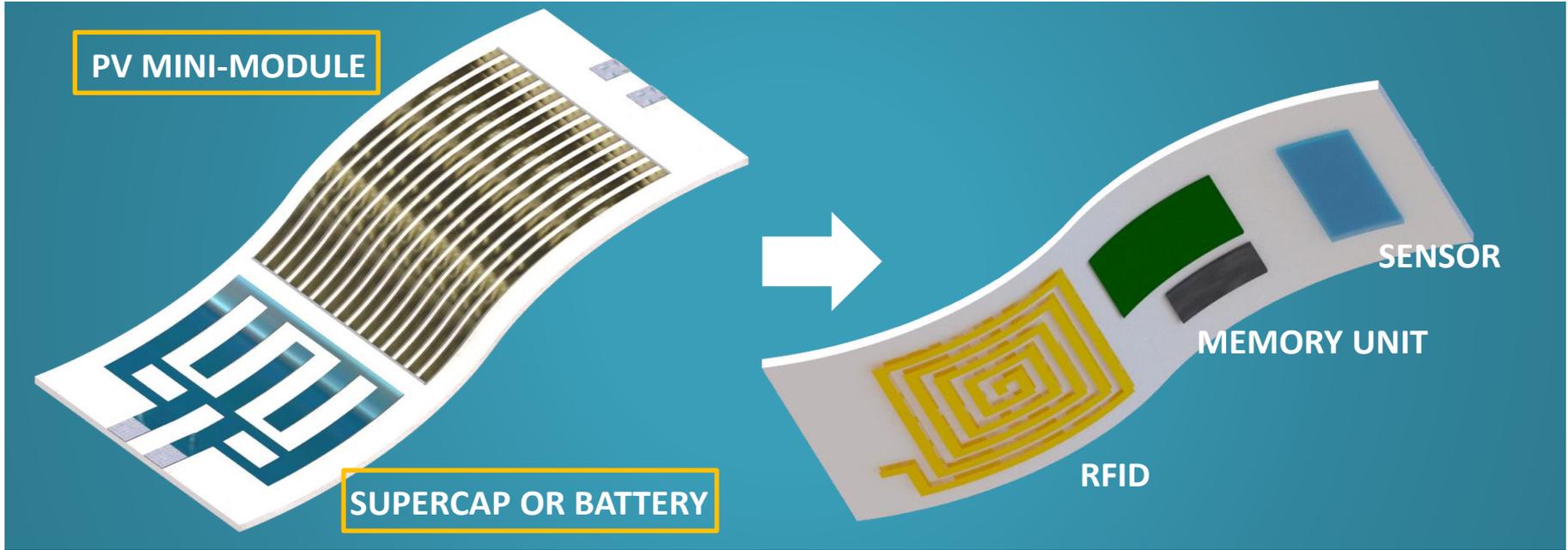
- Working temperature of up to 220 ° C
- is recyclable and biodegradable
- low roughness (<20 nm)
- Resistant to commonly used solvents

INTEGRATED PLATFORM

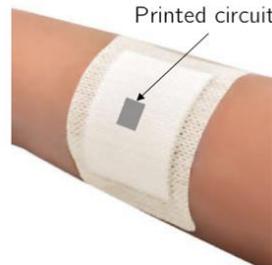


Optoelectronics and Bio Devices on Paper Powered by Solar Cells A.Vincente et al DOI: 10.5772/66695

ENERGY STORAGE & HARVESTING



Info transferred through bluetooth protocol



anti-counterfeiting: banknote prototype



anti-counterfeiting of luxury goods



Product Freshness Information (break of the cold chain, expired or not)



portable healthcare applications

DEVICE REALIZATION: A GREEN APPROACH

GREEN CHEMISTRY:

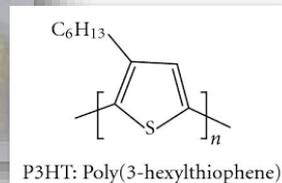
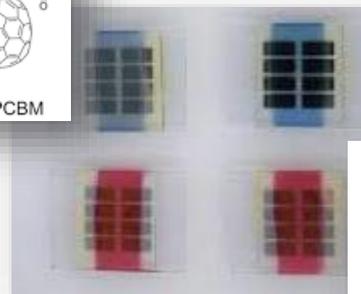
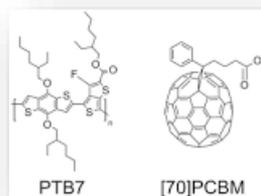
Non toxic and widely available materials



HIGH CONDUCTIVE
PEDOT:PSS

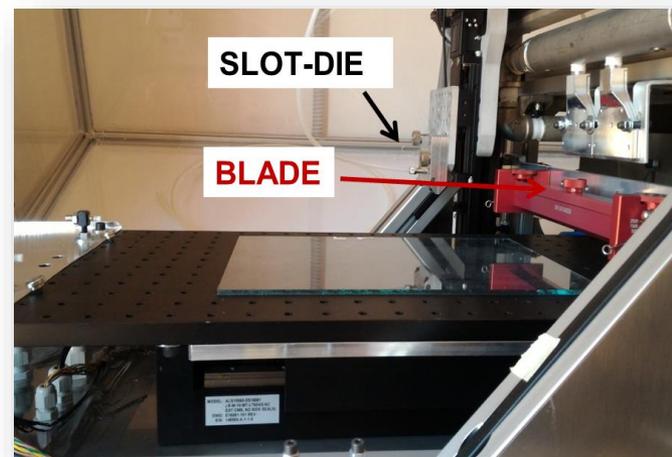
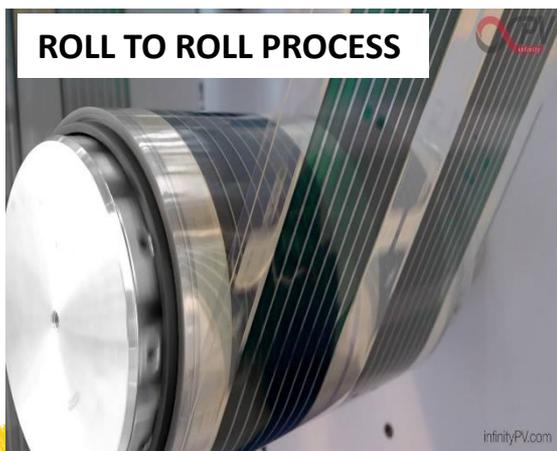


HYDROPROPOXYL
CELLULOSE (HPC)

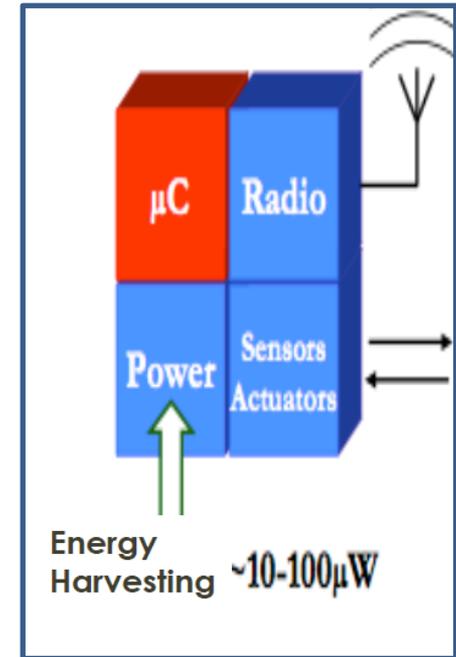
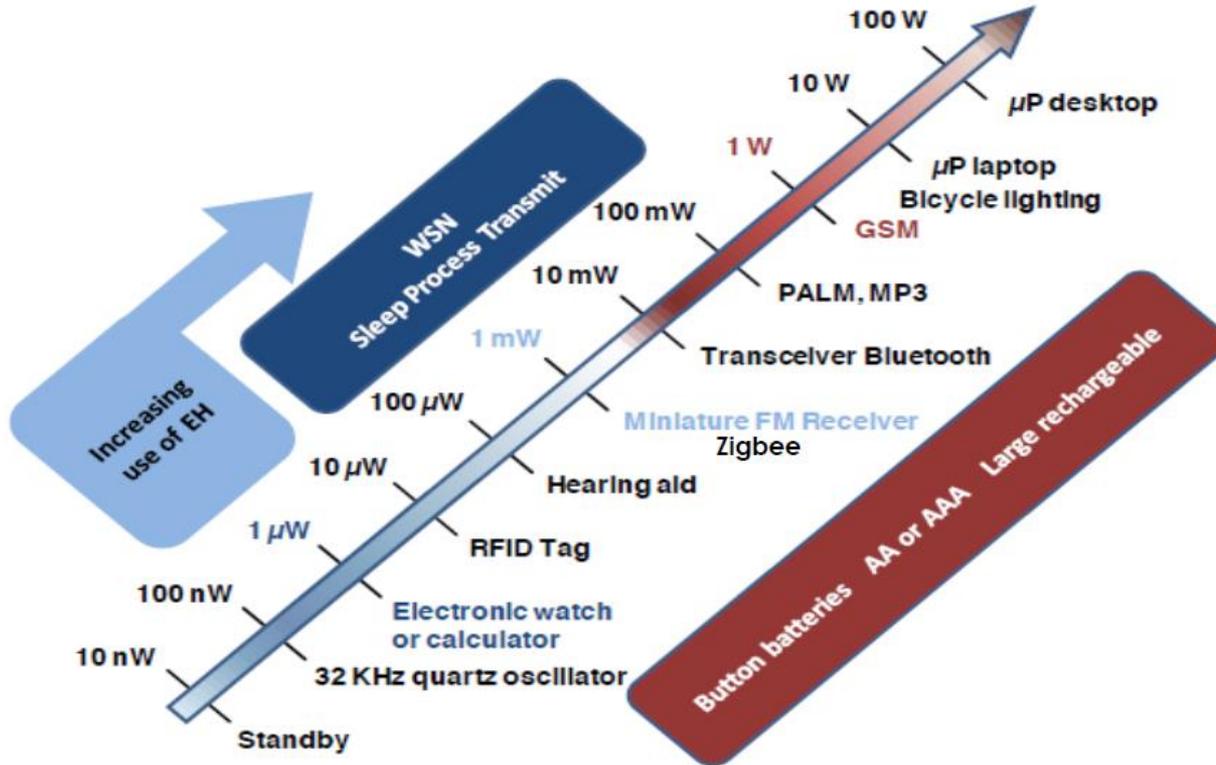


GREEN TECHNOLOGIES:

Low energy and low cost processes



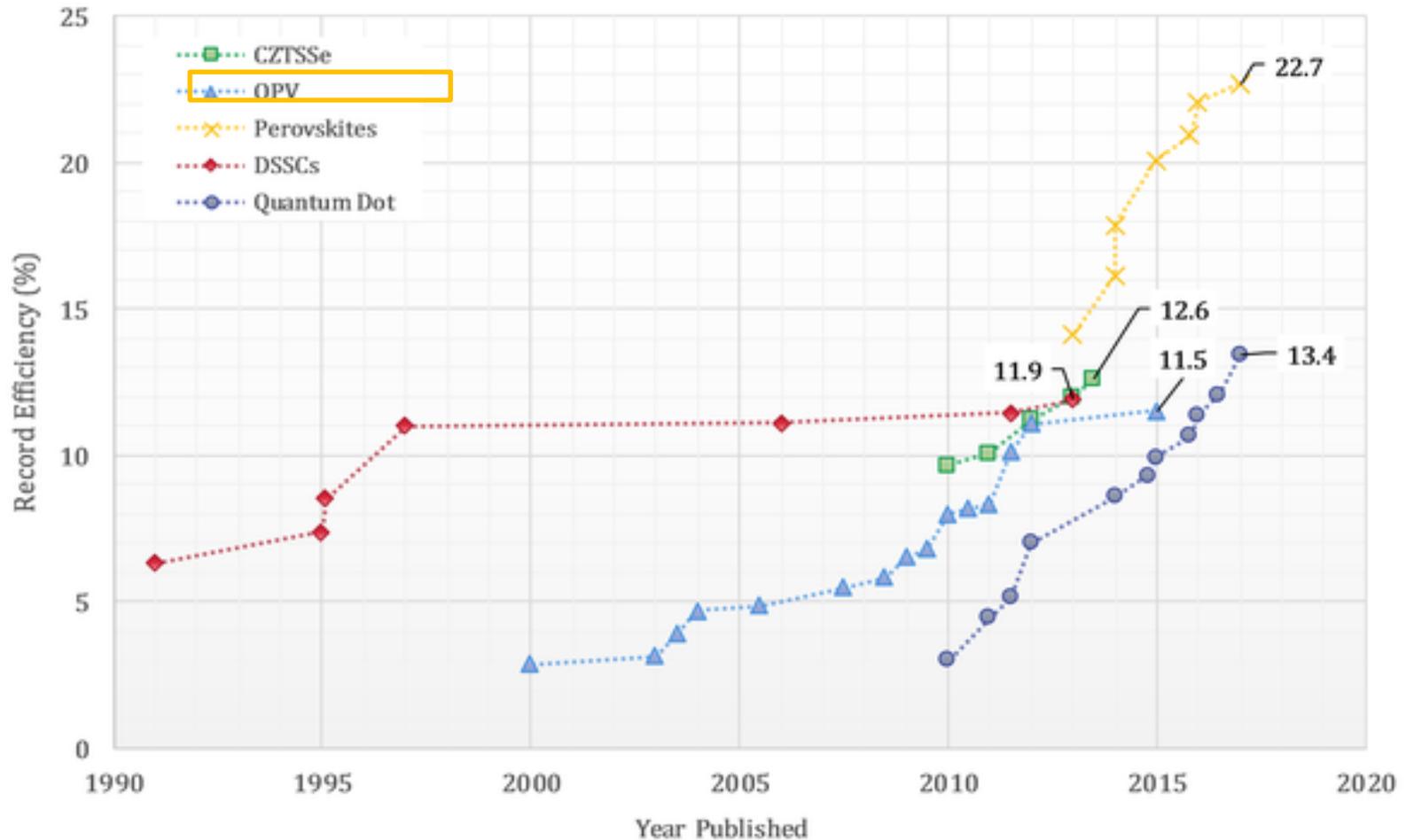
POWER CONSUMPTION FOR VARIOUS APPLICATIONS



Source IDTechEx

ENERGY HARVESTING

PHOTOVOLTAIC TECHNOLOGIES

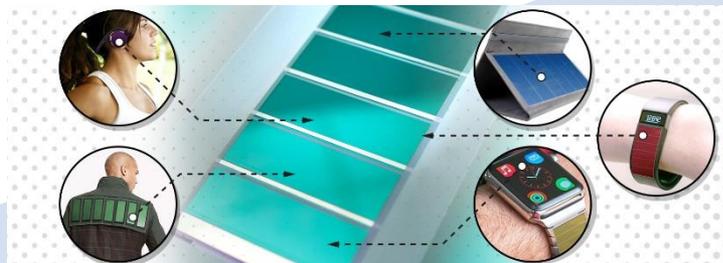
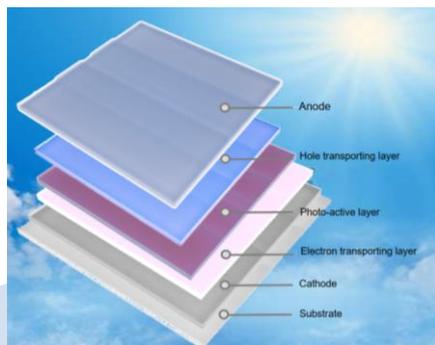


POLYMER SOLAR CELLS SCENARIO

POWER
CONVERSION
EFFICIENCY
~ 15.6%

MANUFACTURING
TECHNOLOGY
& COSTS
<0.8€/Wp

DEVICE
STABILITY
>5 years



Conformable

Low Cost



Ferlauto et al., *Nature Communications*, 992 (2018), DOI: 10.1038/s41467-018-03386-7

POLYMER SOLAR CELLS ON PAPER

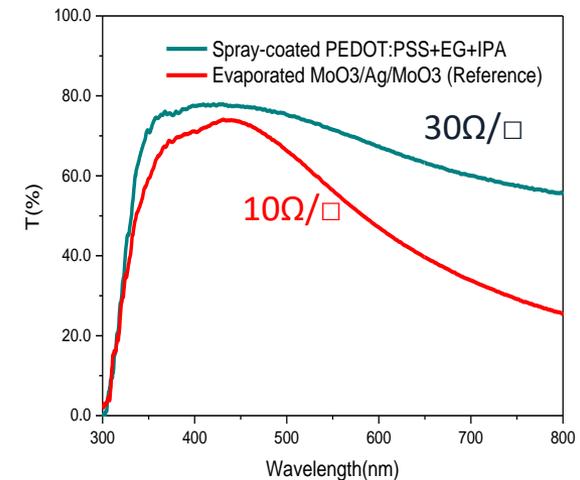
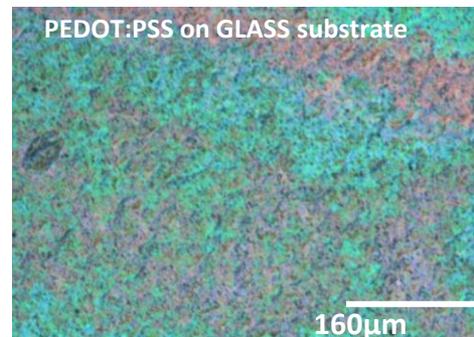
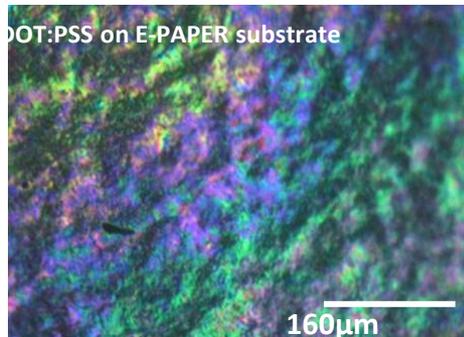
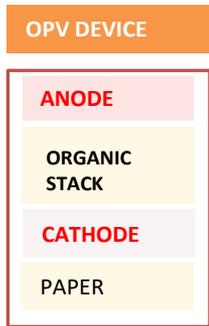
PEDOT:PSS ELECTRODES FOR ENERGY HARVESTING

LOW ROUGHNESS SUBSTRATES

- ORGANIC SOLAR CELL'S ELECTRODES REQUIREMENTS:**
- ✓ HIGH TRANSPARENCY
 - ✓ HIGH CONDUCTIVITY
 - ✓ BACK SCATTERING

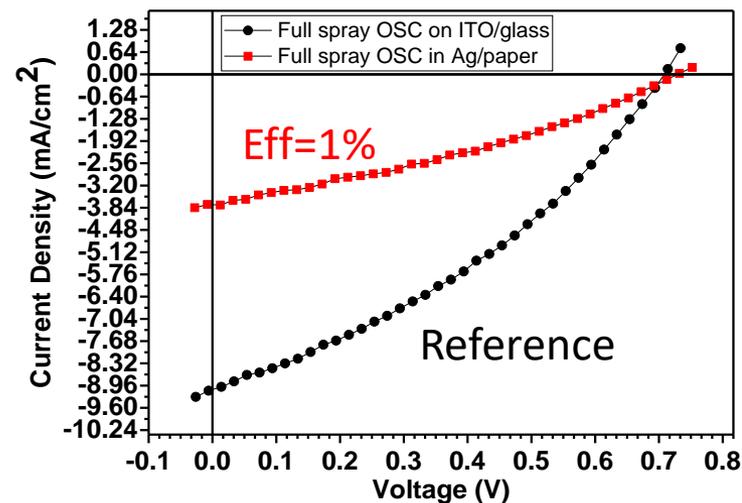
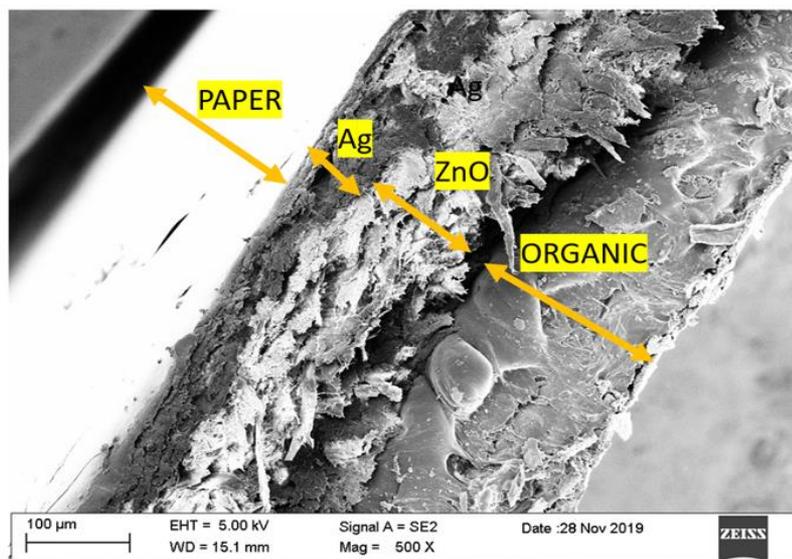
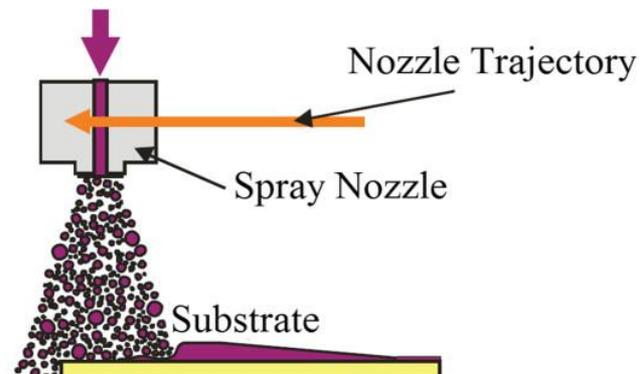
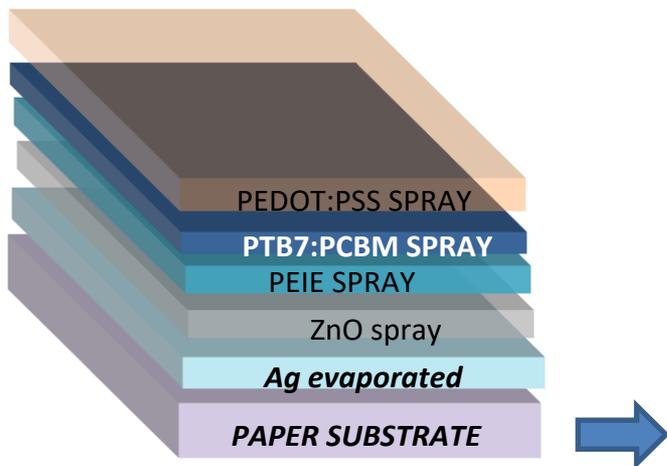


PLANARIZATION REQUIRED



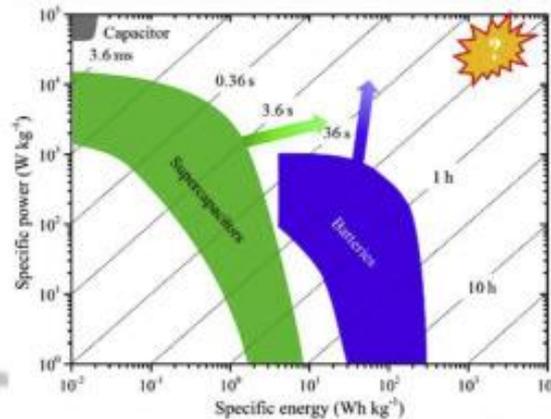
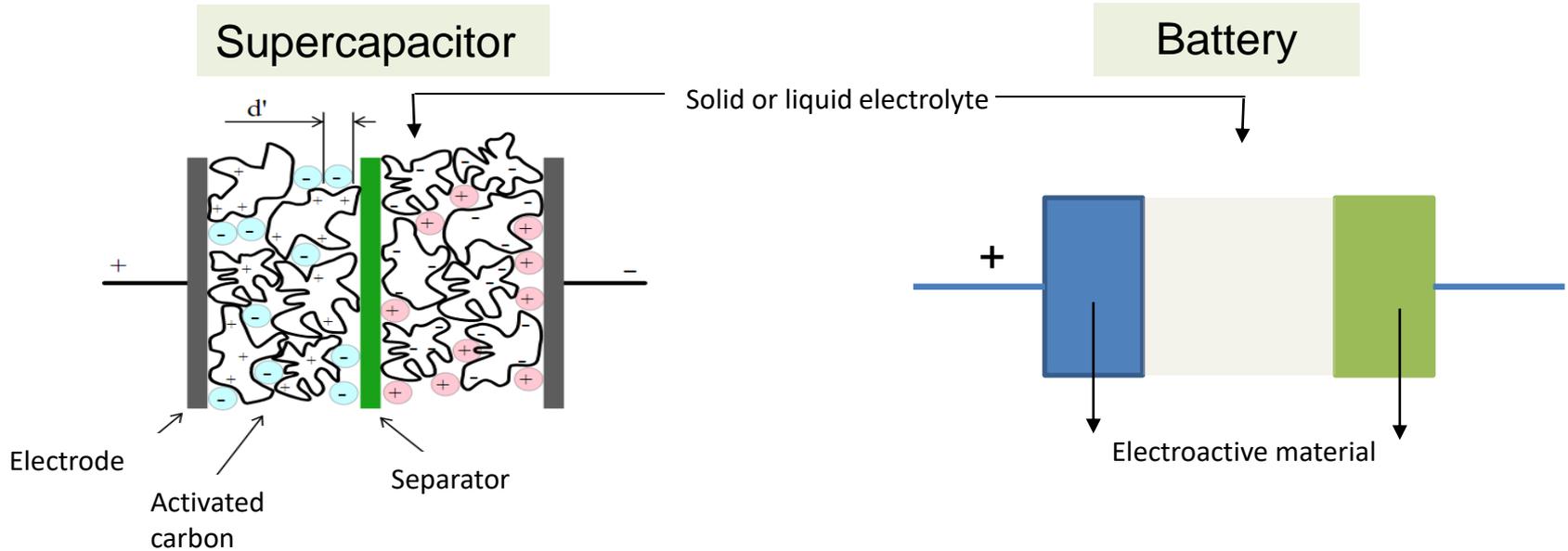
ELECTRODE (ANODE)	Technique	Thickness (nm)	$R_s(\Omega/\square)$	$\sigma(S/m)$
PEDOT:PSS+EG+IPA	Spray coating	500	30	0.03
$MoO_3/Ag/MoO_3$ (reference)	Evaporated	8/13/25	10	0.02

POLYMER SOLAR CELLS ON PAPER



ENERGY STORAGE DEVICES

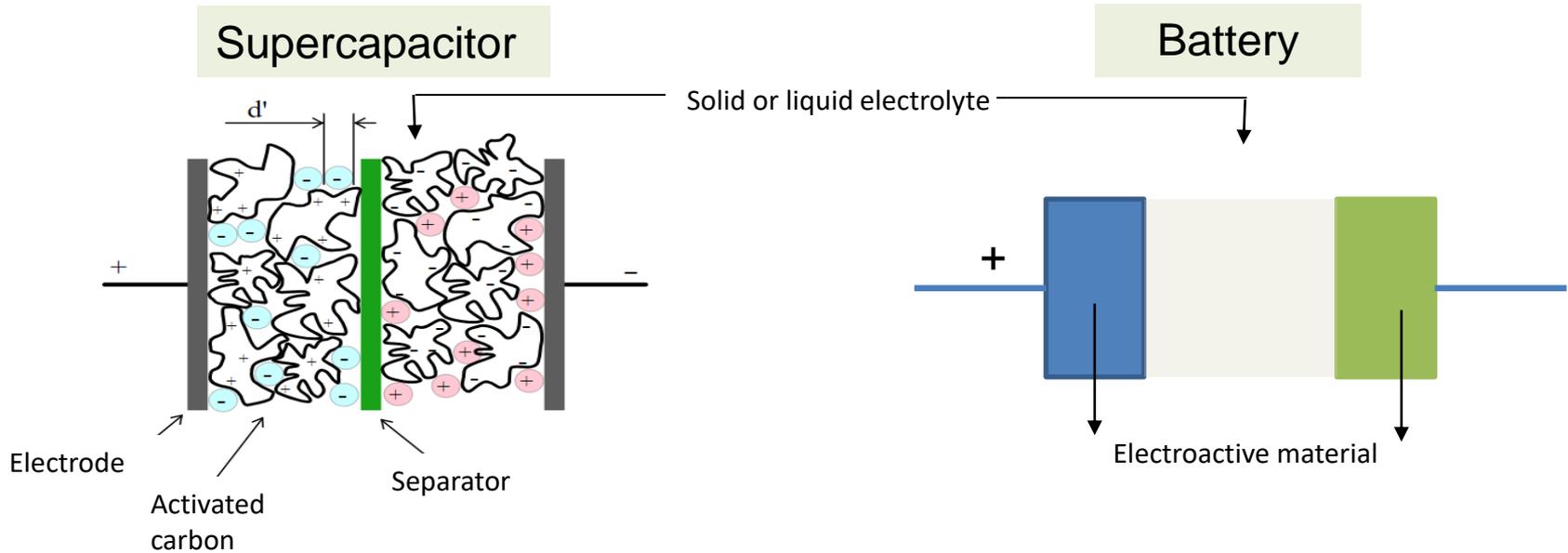
What kind of device is this?



- **Batteries:** rapid surface-controlled electrochemical reactions without diffusion control and phase transformation
- **Supercapacitors:** stores energy in the crystal lattices or porous materials through much slower electrochemical reactions with limits from the phase transformation, chemical binding changes or/and reactant diffusions.

ENERGY STORAGE DEVICES

What kind of device is this?



PARAMETER	BATTERY	SUPERCAPACITOR
Energy density	100Wh/kg	10Wh/kg
Power Density	1kW/kg	10W/kg
Efficiency	80%	>90%
Cyclability	400-2500	1.000.000
Temperature	-20,+60°C	-40,+85°C
Costs	0.07-2\$/kWh/cycle	0.006\$/kWh/cycle



SUPERCAPACITOR ON PAPER

PEDOT:PSS ELECTRODES FOR ENERGY STORAGE

STORAGE SYSTEM'S ELECTRODES REQUIREMENTS: ✓ GOOD MECHANICAL PROPERTIES
 ✓ HIGH CONDUCTIVITY

POUROUS AND ROUGH SUBSTRATE



REQUIRED

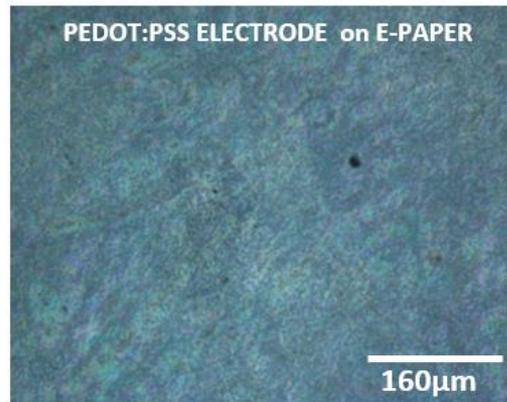
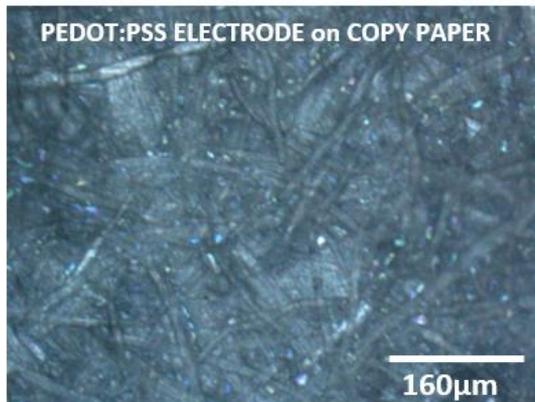
STORAGE SYSTEM

ANODE

SEPARATOR

CATHODE

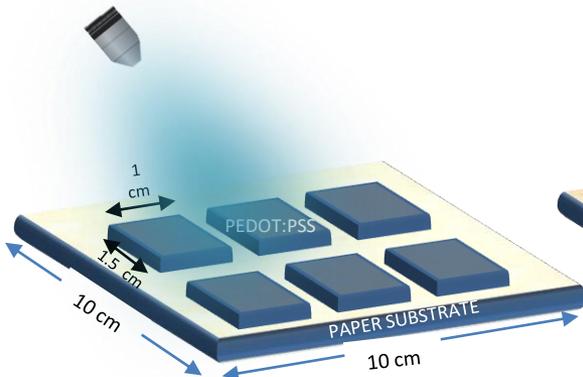
PAPER



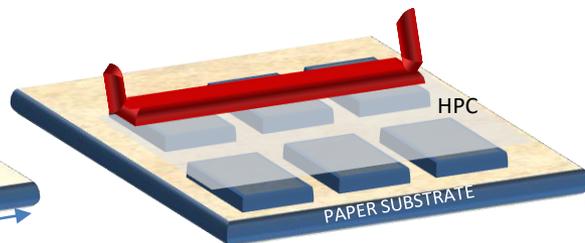
ELECTRODE	Technique	Thickness (nm)	$R_s(\Omega/\square)$	$\sigma(S/m)$
PEDOT:PSS+DMSO+IPA	Spray	500	300	0.0033
PEDOT:PSS+DMSO+IPA	Spray	600	500	0.002

G Polino et al, Nanodiamond-Based Separators for Supercapacitors Realized on Paper Substrates Energy Technology, 8, 6-2020
<https://doi.org/10.1002/ente.201901233>

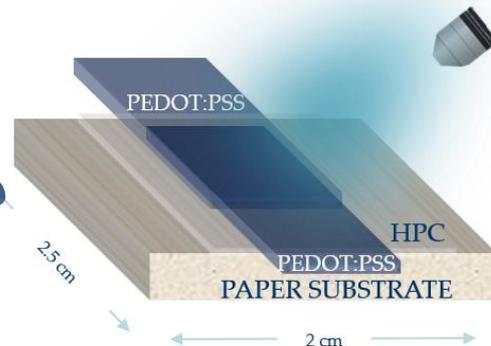
SUPERCAPACITOR ON PAPER



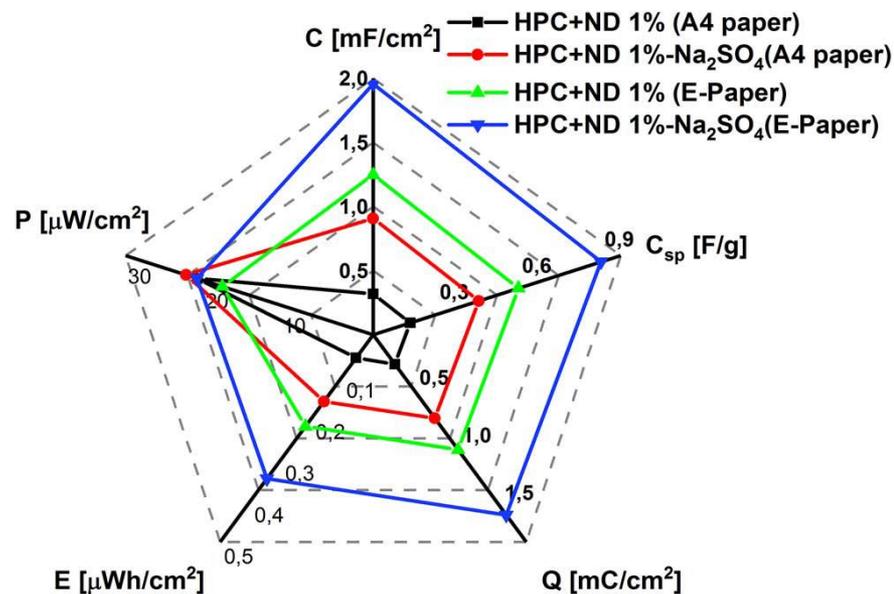
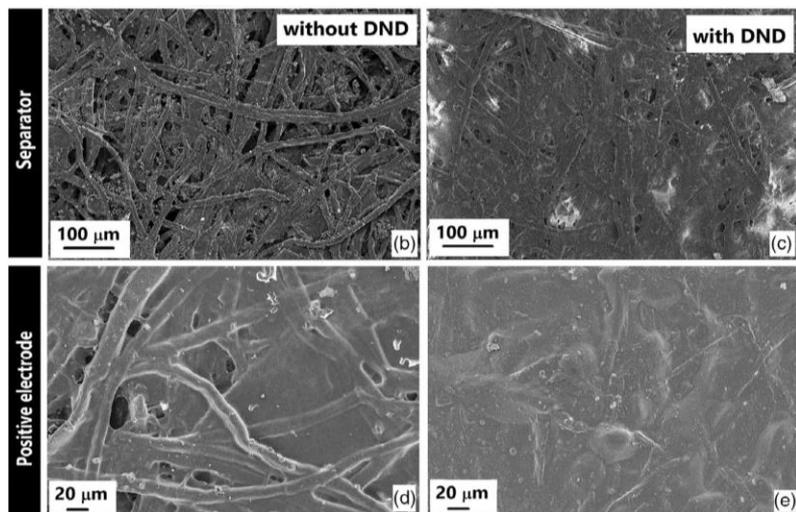
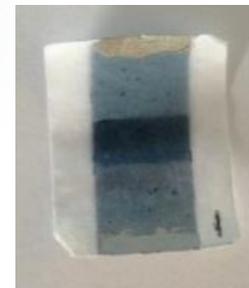
1. Spray coating:
PEDOT:PSS Bottom
electrode



2. Blade coating: **Separator and
solid electrolyte**



3. Spray coating:
PEDOT:PSS Top electrode



G Polino et al, Nanodiamond-Based Separators for Supercapacitors Realized on Paper Substrates *Energy Technology*, 8, 6-2020
<https://doi.org/10.1002/ente.201901233>

CONCLUSION

In a **SMART WORLD**, autonomous smart devices and sensors requires:

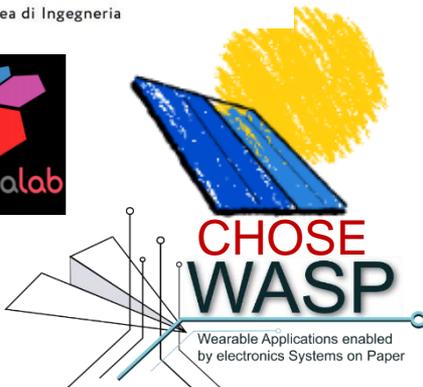


Thank you for the attention!

Acknowledgments



Macroarea di Ingegneria



**CHOSE
WASP**

Wearable Applications enabled
by electronics Systems on Paper

Nano Rome, 15-18 September
2020 Innovation
Conference & Exhibition

Prof. Francesca Brunetti
Prof. Thomas Brown
Prof. Silvia Orlanducci
Dr. Emanuela Tamburri
Dr. Elena Palmieri
Alessandro Scaramella
Ing. Valerio Manca



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10 March 2021	Manuscript



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